

**UNITED STATES DISTRICT COURT
CENTRAL DISTRICT OF CALIFORNIA
WESTERN DIVISION**

DEMETRIOUS POLYCHRON

Plaintiff,

vs.

JEFF BEZOS, et al.,

Defendants.

Case No.: 2:23-cv-02831-SVW(Ex)

**[PROPOSED] ORDER
DENYING TOLKIEN
DEFENDANTS' MOTION TO
DISMISS**

This matter is before the Court on The Tolkien Estate Limited's, The Tolkien Trust's and Simon Tolkien's (the "Tolkien Defendants") Motion to Dismiss Plaintiff's Amended Complaint. Having reviewed the papers and heard arguments, the Tolkien Defendants' Motion to Dismiss is denied. The Tolkien Defendants shall file an Answer to the FAC before 20 days following this order.

Date: _____

Stephen V. Wilson, USDC Judge
Central District of California

[PROPOSED] ORDER DENYING TOLKIEN DEFENDANTS' MOTION TO DISMISS